## Work Order ID 62626



Page 1

October 5, 2010	11:40:08 AM										
Item ID: Revision ID:	D206-642-412BL		Accept					Setup	Start		
Item Name:	Skidtube RH, Blue	• •							Stop		
Start Date: Required Date: Reference:	10/05/10 <b>Start Qty:</b> 1.0 10/19/10 <b>Req'd Qty:</b> 1.0			Cust Iter							
Approvals:	Process Plan: CL	Date: _{\0/0\0	5 <sub>Tooling:</sub>		Date:		-	Run	Start	1 38841481 8	
	QC:	Date:	SPC (Y/N):		Date:				Stop		
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool II	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stam
Draw Nbr	Revision Nbr										
DC Document Control	DOCUMENT CON  Memo  Photoco	TROL  opy bluefile and create labels per	0.00 0.00 PPP D206-642-412	CHG006 5/0	olulos		CK	los	361	10	,id19
110 Packaging Packaging	Pick Kit <b>Memo</b>		0.00					//	0	0/20	<i>(</i> )
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120

Quality Control

QC4- 100% Inspect kits for completeness

Memo

Siolylor

0.00

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DATE	STEP	i	PRO	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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#### Work Order ID 62626

October 5, 2010 11:46:08 AM

Required Date: 10/19/10



Page 2

Item ID:

D206-642-412BL

Accept



Setup Start



**Revision ID:** 

Item Name:

**Start Date:** 

Skidtube RH, Blue

10/05/10

Start Oty: 1.00

**Req'd Qty:** 1.00

**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

QC:

Process Plan: \_\_\_ Date:

Date:

Tooling: SPC (Y/N):

Date: Date:

Tool # Plan

Code

Run

Stop

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

**Operation** Description

**Packaging** 

Set Up/ **Run Hours** 

0.00

0.00

Memo

Identify and pack for shipping as per PPP D206-642-412 Location:

PPP Rev:

140

QC Quality Control QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Accept

Qty

Start

Reject Insp. Number Stamp

Reject

Qty

W/O:				W	ORK ORDER CHA	NGES					
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# **Picklist Print**

October 5, 2010 11:46:07 AM

Work Order ID: 62626

Parent Item:

D206-642-412BL

Parent Item Name: Skidtube RH, Blue



**Start Date:** 10/05/10

Required Date: 10/19/10

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:
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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-41A	Ш	Purchased	No				Each	208.0000	8	8 _		le	/
200				Location	!	Loc (	<u>Otv</u>	Loc Code					
				ST354			208						
				2.00	112431		1		_				
					114522		7		_				
					114941		200		_	M11454	/		
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				ST356		. 1	089						
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					113149		17		_				
					114523		2		_				
					114615		1		_				
					114941		173		_		<b>.</b>		
					115108		300			m115/4	<b>Y</b>		
					115457		500		_				
AN4C5A		Purchased	No				Each	491.0000		1 (		10	40/20
				Location	!	Loc (	<u>Otv</u>	Loc Code					
				ST346			491						
					110552		4						
					112243		487			MILLA	13		

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DATE	STEP	Description of	NC			ction B	Verific	ation	Approval	Approval
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October 5, 2010 11:4								- Iq
Work Order ID: 6262	26							·
Parent Item: D20	6-642-412BL							
Parent Item Name:	Skidtube RH, Blue					Start Date	: 10/05/10	Required Date: 10/19/10
						Start Qty	: 1.00	Required Qty: 1.00
AN5-11A		Purchased	No		Each	134.0000 8 	8	
				Location	Loc Qty	Loc Code		
				ST	117			
				115374	117		M11537	
				ST338	17			<b>,</b>
				115422	17			
AN5-12A		Purchased	No		Each	86.0000 4	4 ~	<u> </u>
				<b>Location</b>	Loc Qty	Loc Code		
				ST338	86			
-				112314	86		M/1231	7
AN5-13A		Purchased	No		Each	40.0000 4	4	
				Location	Loc Qty	Loc Code		
•				ST338	40		-A. 1/00	17
				115316	40		M1153	16
AN960C416	NAS1149C0463 R	Purchased	No		Each	100.0000	1	
washer							M1/5	-308 Cepplo

Location

100993

ST346

Loc Qty

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100

Loc Code

W/O:			W	ORK ORDER CHANGE	ES				
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October 5, 2010 11:46:07 AM

Page 3

Work Order ID: 62626 Parent Item: D206-642-412BL Parent Item Name: Skidtube RH, Blue **Start Date:** 10/05/10 Required Date: 10/19/10 Start Qty: 1.00 Required Qty: 1.00 NAS1149D0363J Purchased No Each 8.0000 Location Loc Qty Loc Code ST 6 107715 6 ST335 2 2 105792 NAS1149D0463J Purchased 24.0000 No Each 24 Washer Location Loc Qty Loc Code ST300 24 113288 24 NAS1149D0563J Purchased No Each 34.0000

<b>Location</b>	Loc Qty	Loc Code	
ST	34		
103694	18		
107534	12		
109287	4		

W/O:	-	WORK ORDER CHANGES												
DATE	STEP	PI	ROCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
Part No	•	PAR #:	Fault Cate	egory:	_ NCR: Yes	No <b>DQ</b>	A:	Date:						
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sign & Date	Verific Secti		Approval Chief Eng	Approval QC Inspector					
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٧	October 5, 2010 11:46:07 AM						Page 4
	Work Order ID: 62626						
	Parent Item: D206-642-412BL						
	Parent Item Name: Skidtube RH, Blue				Start Date Start Qty	e: 10/05/10 v: 1.00	Required Date: 10/19/10 Required Qty: 1.00
` <b>&gt;</b>	D206-642-441 Manufactur  Replacement Skidtube	ed No		Each	6.0000	B62	620 Mil95
1.	los	Loca	<u>tion</u>	Loc Qty	Loc Code		
74	(0)	FG08	1	6			_
			24739	1			·
			30265	1			_
			30266	1		· · · · · · · · · · · · · · · · · · ·	-
			30940	1			-
			31066 35469	1			-
	D206-648-013 CHC7872 Manufactur	ed No	33409	I Each	2.0000		-
2	D206-648-013 0 CHC Manufactur  GHW Modification	ed 140		Each	2.0000	B62644	1286WIM
		Loca	ion	Loc Qty	Loc Code		
		FG12	0	2			
			42315	1			_
			47600	1			- -
	ATT: BLUE LUG						
	D2652 Manufactur	ed No		Each	201.0000 1		
5	Bushing					62	659 Cepps (
		Loca	ion_	Loc Qty	Loc Code		,
		FG		44			
			31985	44			
		ST02	)	157			
			61645	157			

**Picklist Print** 

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DATE	STEP	Description		Initial		ection B	Sign &	Verific		Approval	Approval
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October 5, 2010 11:46:07 AM

Page 5

	Work Order ID: 62626  Parent Item: D206-642-412BL  Parent Item Name: Skidtube RH, Blue				NAN 1818 WAR NAMED & 1881		art Date:		Required Date: 10/19/10
5	D2712	Manufactured	No .		Each	513.0000	10	10 \	Required Qty: 1.00
•			<u>L</u> F0	<b>ocation</b> G 29962	<b>Loc Oty</b> 50 50	Loc Code			
8	D2932-2	Manufactured	S <sup>-</sup>	Г022 61331	463 463 Each	7.0000	1	6/33/ -(0)6	22 Cilyh
	Saddle RH Out, 206		S	Ocation F421 41440 62113	Loc Qty  3 1 2 4	<u>Loc Code</u>			
/	ATT: BLUE D2933-2  Saddle RH In, 206	Manufactured	No	60253	4 Each	2.0000		B626	98 (UNU) 288
	ATT: BLUE			ocation F428 41129 61576	Loc Oty 2 1 1	Loc Code			

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#### **Picklist Print** Page 6 October 5, 2010 11:46:07 AM Work Order ID: 62626 Parent Item: D206-642-412BL Parent Item Name: Skidtube RH, Blue Required Date: 10/19/10 **Start Date:** 10/05/10 Start Qty: 1.00 Required Qty: 1.00 D2934 Manufactured No Each 36.0000 2 \ Saddle Spacer Location Loc Oty Loc Code FG 6 31929 6 ST031 30 59641 30 D2935 Manufactured No Each 22.0000 Saddle Spacer Location Loc Qty Loc Code ST028 22 59642 22 D2938-2 Manufactured No Each 1.0000 Saddle RH Out, 206 Location Loc Qty Loc Code ST421 1 61596 1 ATT: BLUE D2939-2 Manufactured No 2.0000 Each B62702 WI Saddle RH In, 206 Location Loc Qty Loc Code

ATT: BLUE

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Work Order ID: 62626									- Iq
Parent Item: D206-642-412BL  Parent Item Name: Skidtube RH, Blue	:		IN 1801 BRID BRID BRID BRID BRID BRID BRID BRID	BY BIBN 11818 11830 1869 BY 1881		art Date: tart Qty:			d Date: 10/19/10 ed Qty: 1.00
D3407-043  Tow Ring	Manufactured	No		Each	21.0000	1   <b>             </b>	626.	27	alfufa
ATT: BLUE			Location ST464 42211 43308 50387 53351	Loc Oty 21 1 1 15 4	<u>Loc Code</u>				
D3413-1	Manufactured	No		Each	33.0000		1 ,		W
ATT: BLUE			Location ST473 51586 53446 61322	Loc Oty  33  1 15 17	Loc Code		5374	6	
D3456-1	Manufactured	No		Each	21.0000	1 	1 🗸		Refujo o
			Location ST058 54692	<u>Loc Oty</u> 21 21	<u>Loc Code</u>		54692	-	

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Picklist Print							Page 8
October 5, 2010 11:46:08 AM							
Work Order ID: 62626					·		-9
Parent Item: D206-642-412BL							
Parent Item Name: Skidtube RH, Blue		1 (88:110 18		## \$18\$) 119(\$ 118781 121311 \$1 / 281	Start Date: 1 Start Qty: 1		Required Date: 10/19/10 Required Qty: 1.00
D3457-1	Manufactured	No		Each	29.0000 2	2	
			<b>Location</b>	Loc Oty	Loc Code		
			FG	10			
			32409	10			
			ST059	19			
			45913	1		50.00	
			52981	18		52981	_
MS21042L3 	Purchased	No		Each	2,668.000 8	8	
			<b>Location</b>	Loc Oty	Loc Code		
			ST300	2668			
			114523.	49			•
			114784	1619		M/1478	9
N (0010 401 4			115835	1000			,
MS21042L4 	Purchased	No		Each	4,434.000 12	12 🗸	Perper (1)
			<b>Location</b>	Loc Qty	Loc Code		
			CT200	4424			

Location	Lot Qty	Loc Couc	
ST300	4434		
113422	68		
114523	- 8		
114718	16		
114784	32		
115108	1310		M1/67008
115589	1900		<u> </u>
115621	1100		

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## **Picklist Print**

October 5, 2010 11:46:08 AM

Work Order ID: 62626

Parent Item:

D206-642-412BL

Parent Item Name: Skidtube RH, Blue

**Start Date:** 10/05/10

Required Date: 10/19/10

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

813.0000

Page 9

	Loc Qty	Loc Code	
	40		
1603	40		
	773		
2492	25		
3069	8		
1523	440		M114523
1784	300		
2	.492 .069 .523	40 40 773 492 25 069 8 523 440	40 40 773 492 25 069 8 523 440

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